

## WALK REEL MOWER

### Cross Reference to Related Applications

This application claims the benefit of one or more previously filed copending provisional applications identified as follows: Application Serial No. 60/214,133 filed June 26, 2000.

### Technical Field

This invention relates to a walk reel mower having a reel cutting unit that "floats" relative to the reel mower frame to allow the reel cutting unit to conform to the ground contours to avoid scalping and/or scuffing of the turf being cut. In addition, this invention relates to a gearbox that integrates the traction and reel drives of the reel mower, to a self-lubricating drive shaft that transfers drive to the cutting reel, to a single control handle for operating both the traction and reel drives, to an improved mounting on the reel mower frame for supporting the grass collecting basket, to an improved pivotal mounting for the bedknife, and to an improved back plate construction for the reel cutting unit.

### Background of the Invention

Walk reel mowers are known for precision cutting of grass and the like, such as the grass found on golf greens. Such reel mowers typically have a frame which carries a reel cutting unit. A handle assembly extends upwardly and rearwardly from the frame to allow an operator who walks behind

the mower to guide and operate the mower. The handle assembly includes various controls for allowing the operator to selectively engage and disengage the traction drive of the mower as well as the reel cutting unit.

Prior art walk reel mowers are known in which the reel cutting unit is carried rigidly on the frame, like that shown in U.S. Patent 5,477,666 to Cotton or U.S. Patent 4,481,757 to Tsuchiya. Such a cutting unit does not pitch, roll or yaw relative to the frame to adapt itself to the contours of the ground. When this mower cuts grass on an undulating surface, it is quite possible to scalp or scuff the grass. For example, the grass might be cut too closely on top of a high spot and not closely enough in a low spot. This is undesirable.

Other reel mowers, such as that shown in U.S. Patent 2,972,218, disclose walk reel mowers having a "full floating cutting unit" that can move in three degrees of freedom relative to the mower frame. This is done by making the cutting unit self-supporting on its own front and rear rollers. The cutting unit is then suspended from the mower frame by a set of chains that are normally slack when the cutting unit is in engagement with the ground. The slack chains allow the cutting unit to move relative to the mower frame to better follow the contours of the ground to minimize instances of scalping and/or scuffing and to help provide a more consistent height of cut.

While the ground contour following characteristics of a reel mower are not possessed by a reel mower with a cutting unit that is rigid with the frame, the use of chains to support the cutting unit provides disadvantages of its own. When the operator pushes down on the handle assembly to raise the front end of the reel mower, the cutting unit does not immediately lift up off the ground. The chains first have to tighten before the cutting unit lifts up off the ground. Thus, when pushing down on the handle to lift the

2 cutting unit off the ground, the operator first feels a  
smooth motion while the chains tighten and then feels a jerk  
4 or discontinuity when the operator suddenly has to push down  
harder to get the cutting unit to come up.

6 The jerk or discontinuity felt by the operator in the  
handle as the operator pushes down on the handle to raise  
the cutting unit is a disadvantage. Most operators prefer  
8 cutting units in which one can push down on the handle to  
raise the cutting unit and this can be done in a smooth mo-  
10 tion with the cutting unit raising immediately. This is  
simply not possible with cutting units suspended by chains  
12 that must be tightened before the cutting unit rises.

14 U.S. Patent 2,329,952 to Speiser discloses a walk reel  
mower in which a reel cutting unit is mounted on the rear of  
the mower frame. However, the cutting unit has a floating  
16 capability in that the cutting unit can pitch and roll rela-  
tive to the frame by virtue of transverse and longitudinal  
18 pivots between the cutting unit and the mower frame. While  
this provides a ground contour following ability without  
20 using slack chains to support the cutting unit, pushing down  
on the handle assembly will not lift the cutting unit off  
22 the ground. Thus, the mower shown in the Speiser patent is  
much more difficult to maneuver than the reel mowers de-  
24 scribed earlier.

26 In addition, the cutting unit shown in the Speiser  
patent is not itself totally self-supporting on the ground,  
but relies on the traction wheels of the mower frame in con-  
28 junction with a roller on the cutting unit for proper ground  
engaging support. As a result, the fore-and-aft wheelbase  
30 of the mower is relatively large. This decreases how effec-  
tively the cutting unit will pitch when encountering trans-  
32 verse bumps or undulations in the ground, i.e. bumps or un-  
dulations that are perpendicular to the forward direction of  
34 motion. If the bump is small enough, the traction wheels  
may clear the bump before the cutting reel/bedknife inter-  
36

face reaches the high spot of the bump, thus still resulting in scalping.

Another problem with prior art walk reel mowers is the nature of the drives or transmissions used to power the traction drive and the cutting reel. Often, separate drives housed in separate gearboxes are used, one gearbox powering the traction drive and the other gearbox powering the cutting reel. The use of two gearboxes increases expense as well as requiring sufficient space on the mower frame for housing both gearboxes. In addition, the use of two gearboxes gives the mower a cluttered appearance.

Moreover, in many prior art walk reel mowers, a differential is needed to allow the left and right traction wheels, or the left and right traction drum halves, to rotate at different speeds when turning. In many prior art mowers, particularly those having a traction drum formed from traction drum halves including a left traction drum half and a right traction drum half, the differential was not carried in the speed reducing gearbox, but was instead built into the interior of the traction drum. In this location, it was difficult to keep the differential sealed and lubricated, and repair or replacement of the differential was also difficult. Moreover, any leakage of the lubricant from the differential out of the traction drum is problematic as such a lubricant can easily kill or mar the grass or turf being cut by the mower.

Some attempts are disclosed in the art to integrate the drives for the cutting reel and the traction drive into a single gearbox. One such attempt is shown in U.S. Patent 1,709,791 to Jerram, in which the speed reducing gear drives used to power the traction drum and the cutting reel are housed in a common gearbox or gearcase that is built into one of the side plates of the reel mower frame. The clutches used to initiate operation of the drives for the traction drum and the cutting reel are also both housed in

2 this common gearbox. Thus, this mower has only a single  
gearbox for enclosing both the traction and cutting reel  
4 drives, thus having a less cluttered appearance than mowers  
using multiple gearboxes.

6 Despite the attempt at simplification shown in the Jer-  
ram patent, various deficiencies are still present. For ex-  
8 ample, the differential for the traction drum is still  
housed within the interior of the traction drum. This gives  
10 rise to the lubricating and lubricant leakage problems dis-  
cussed above. In addition, the overall drive and differen-  
12 tial systems disclosed in Jerram involve the use of a large  
number of components, which leads again to increased cost.

14 In reel mowers in which the cutting unit floats to fol-  
low the contours of the ground, the drive to the cutting  
16 reel has to flex, bend and axially extend and contract to  
accommodate the floating motion of the cutting unit. In  
18 some mowers, such as that shown in the Speiser patent  
referred to above, this is accomplished using a flexible  
20 drive belt extending from one sprocket or pulley on the  
mower frame to another sprocket or pulley on the cutting  
22 unit. It is a problem with such a drive in keeping the belt  
taut as the cutting unit and mower frame move relative to  
24 one another. In addition, flexing or twisting of the drive  
belt is quite hard on the belt leading to relatively short  
belt life.

26 Other non belt type drives are known for the cutting  
reel. For example, flexible shafts are known for ac-  
28 complishing this drive with one such shaft shown in U.S.  
Patent 2,191,135 to Roth. This shaft comprises two univer-  
30 sal joints at either end connected by relatively slidable  
shaft sections. The shaft sections have mating, non-  
32 circular cross-sectional configurations to allow torque to  
be transmitted while the shaft sections slide in and out  
34 relative to one another. See Figs. 7 and 9 of Roth.

36 While flexible shafts are known for powering floating  
cutting units, they must be lubricated to function quietly

and properly and to have adequate life. Again, having to lubricate a flexible drive shaft to the cutting reel is a problem because such a flexible drive shaft is generally exposed and located above the cutting reel. Thus, the lubricant for the drive shaft or the universal joints at either end can leak and drop down onto the grass or turf, thus damaging the grass or turf. As in the case with leakage of the lubricant from a drum carried differential, this is not desirable.

In many prior art walk reel mowers, the controls used to place the traction drive and cutting reel in operation are separate from one another. In many cases, the control for operating the cutting reel is not carried on the handle assembly, but is located down on the mower frame adjacent the cutting reel itself. The other control for operating the traction drive is located up on the handle assembly. Such a dual control system, with the cutting reel control being down on the mower frame while the traction drive control is on the handle, is shown in U.S. Patent 1,947,117 to Stegeman.

This prior art control system is disadvantageous as it is relatively cumbersome to start and stop the cutting reel. For example, to start and stop operation of the cutting reel, the operator has to walk from behind the handle assembly to a position around in front of the handle assembly in order to reach the control that starts or stops the drive to the cutting reel. After the operator manually actuates this control, the operator must then walk back behind the handle assembly to continue operation of the mower. This back and forth walking motion is obviously inconvenient and tiring to do. As a result, the operator tends to leave the cutting reel in operation even at times when the cutting reel should otherwise be shut off.

In some prior art mowers, such as that shown in the Speiser patent referred to above, the controls for the trac-

tion drive and cutting reel are both carried on the handle assembly. At least in this device, the controls can both be reached and operated by the operator without having to walk around in front of the handle assembly. However, two separate controls are still provided, each with its own handle and control linkage. As such, the controls can be somewhat confusing to use as the operator must remember which control operates which item. Moreover, the use of separate controls again unduly clutters the handle assembly.

In walk reel mowers, it is common to collect grass clippings in a grass collection basket mounted to the mower frame so that the basket is positioned in front of the cutting unit. Sometimes, when the operator lifts up on the handle assembly of the mower when maneuvering the mower, it is possible for the grass basket to become disengaged from the mower. This requires that the operator walk around and reattach the basket to the frame. If the basket is partially filled with grass clippings, this can be difficult to do. Even if it can be done, it is inconvenient for the operator to have to reattach the grass basket.

Finally, in many reel mowers, whether they be walk reel mowers or riding reel mowers, it is common to pivot the bedknife towards the cutting reel to compensate for wear in the cutting reel. This has the effect of longitudinally moving the front edge of the bedknife from the position it occupies when the cutting reel is not worn. For example, in a cutting reel with a relatively unworn reel, the front edge of the bedknife might typically be behind the center of the cutting reel by a certain amount. When the reel wears and the bedknife is pivoted up to maintain proper clearance to the cutting reel, this behind the center distance will change.

The Applicants have found that this change in the behind the center distance of the bedknife affects how aggressively the cutting reel cuts. Thus, after the reel becomes

2 worn and the bedknife is adjusted in the manner just de-  
scribed, the cutting unit will cut differently than when the  
4 reel was new and the bedknife had not been adjusted from its  
initial orientation. This change in the quality of the cut-  
6 ting is not desirable. It would be best for the cutting  
unit to cut approximately the same regardless of how worn  
the cutting reel has become and whether or not the bedknife  
8 has been adjusted to compensate for this wear.

### 10 Summary of the Invention

12 It is one aspect of this invention to provide a walk  
reel mower that includes a cutting unit that can at least  
14 partially float to follow the contours of the ground. This  
aspect is provided, inter alia, by a walk reel mower which  
16 comprises a reel mower frame on which a power source is  
carried. An upwardly extending handle assembly is connected  
18 at its lower end to the reel mower frame, the handle assem-  
bly including a portion which the operator can grip to guide  
20 the reel mower frame while the operator walks behind the  
reel mower frame. A traction drive is provided for propell-  
22 ing the reel mower frame across the ground, the traction  
drive being powered by the power source. A reel cutting  
24 unit is carried on the front of the reel mower frame. The  
reel cutting unit has a reel cutting unit frame which car-  
26 ries a helically bladed cutting reel which is rotatable  
about a substantially horizontal, transverse axis, a bed-  
28 knife which cooperates with the cutting reel such the  
rotatable cutting reel sweeps standing grass against the  
30 bedknife to cut the grass, and front and rear ground engag-  
ing wheel or roller supports for allowing the reel cutting  
32 unit to be self supporting and to move over the ground. A  
suspension system comprising relatively rigid links is pro-  
34 vided for pivotally connecting the reel cutting unit frame  
to the reel mower frame such that the reel cutting unit can  
36 roll about a substantially horizontal, longitudinal axis.



Another aspect of this invention relates to a walk reel mower which comprises a reel mower frame on which a power source is carried. An upwardly extending handle assembly is connected at its lower end to the reel mower frame, the handle assembly including a portion which the operator can grip to guide the reel mower frame while the operator walks behind the reel mower frame. A traction drive is provided for propelling the reel mower frame across the ground, the traction drive being powered by the power source. A reel cutting unit is carried on the reel mower frame. The reel cutting unit has a cutting reel which is rotatable about a substantially horizontal, transverse axis which reel cooperates with a bedknife to cut grass. A reel drive is provided for powering the cutting reel, the reel drive being powered by the power source. A single gearbox houses the traction drive and the reel drive.

Yet another aspect of this invention relates to the traction drive for a walk reel mower having ground engaging, traction drive elements for propelling the walk reel mower over the ground. The traction drive comprises a planetary gear carrier having a plurality of planetary gears rotating around a sun gear with the planetary gears and sun gear being continuously driven by a power source on the walk reel mower when the power source is operating. A traction drive clutch drum engages the planetary gear carrier and rotates therewith. A traction drive gear is operatively coupled to the planetary gears, the traction drive gear further being operatively coupled to the ground engaging traction elements. A selectively operable brake is provided for engaging the traction drive clutch drum to stop movement of the planetary gear carrier such that the continued rotation of the planetary gears will then rotate the traction drive gear to power the ground engaging traction drive elements.

Another aspect of this invention relates to a drive shaft for transferring rotational torque to a reel cutting

unit of a reel mower. The drive shaft has an expandable length and is flexible between each end thereof to accommodate movement of the reel cutting unit relative to the reel mower. The drive shaft is self-lubricating without using petroleum based lubricants.

Yet another aspect of this invention relates to a walk reel mower which comprises a reel mower frame on which a power source is carried. An upwardly extending handle assembly is connected at its lower end to the reel mower frame. The handle assembly includes a portion which the operator can grip to guide the reel mower frame while the operator walks behind the reel mower frame. A traction drive is provided for propelling the reel mower frame across the ground, the traction drive being powered by the power source. A reel cutting unit is carried on the reel mower frame, the reel cutting unit having a cutting reel which is rotatable about a substantially horizontal, transverse axis which reel cooperates with a bedknife to cut grass. A reel drive is provided for powering the cutting reel, the reel drive being powered by the power source. Finally, a single control handle is carried on the handle assembly for selectively controlling the operation of both the traction drive and the reel drive.

Another aspect of this invention relates to a walk reel mower which comprises a reel mower frame on which a power source is carried. An upwardly extending handle assembly is connected at its lower end to the reel mower frame, the handle assembly including a portion which the operator can grip to guide the reel mower frame while the operator walks behind the reel mower frame. A reel cutting unit is carried on the front of the reel mower frame. The reel cutting unit has a reel cutting unit frame which carries a helically bladed cutting reel which is rotatable about a substantially horizontal, transverse axis, and a bedknife which cooperates with the cutting reel such the rotatable cutting reel sweeps

standing grass against the bedknife to cut the grass. A grass basket is attached to the reel cutting unit frame ahead of the cutting reel and the bedknife. The grass basket is attached to the reel cutting unit frame by pins on the basket received in sockets on the reel cutting unit frame. The pins and sockets are configured relative to one another so that the grass basket will not be disengaged if the operator lifts up on the handle assembly.

Yet another aspect of this invention relates to a reel cutting unit for a reel mower which comprises a reel cutting unit frame comprising spaced side plates connected to an arcuate back plate. A helically bladed cutting reel is rotatably journaled between the side plates and positioned in front of the back plate. A bedknife extends between the side plates along the length of cutting reel for cooperating with the cutting reel to cut grass. The bedknife is pivotally adjustable relative to the side plates to compensate for wear in the cutting reel. The pivot axis of the bedknife is chosen such that the front edge of the bedknife stays in approximately the same longitudinal location relative to the cutting reel as the front edge of the bedknife rises upwardly to compensate for wear in the cutting reel.

A final aspect of this invention relates to a reel cutting unit for a reel mower which comprises a reel cutting unit frame comprising spaced side plates connected to an arcuate back plate. A helically bladed cutting reel is rotatably journaled between the side plates and positioned in front of the back plate. A bedknife extends between the side plates along the length of cutting reel for cooperating with the cutting reel to cut grass. At least portion of the back plate has a closed tubular cross-sectional configuration. This aspect of this invention also relates to the back plate per se.

#### Brief Description of the Drawings

2 This invention will be described hereafter in the  
Detailed Description, taken in conjunction with the follow-  
4 ing drawings, in which like reference numerals refer to like  
elements or parts throughout.

6 Fig. 1 is a perspective view of a first embodiment of a  
walk reel mower according to this invention, with the grass  
8 collecting basket being shown on the reel cutting unit in  
this view but with such a basket not being shown in any of  
10 Figs. 2-9 for the purpose of clarity;

12 Fig. 2 is a perspective view of a portion of the walk  
reel mower shown in Fig. 1, particularly illustrating the  
reel cutting unit and the pair of inclined rigid links that  
14 mount the cutting unit carrier frame for rolling motion rel-  
ative to the reel mower frame;

16 Fig. 3 is a front elevational view of a portion of the  
walk reel mower shown in Fig. 1, particularly illustrating  
18 the reel cutting unit and the focal point F of the rigid  
links that mount the cutting unit carrier frame to the reel  
20 mower frame;

22 Fig. 4 is a right side elevational view of a portion of  
the walk reel mower shown in Fig. 1;

24 Fig. 5 is a left side elevational view of a portion of  
the walk reel mower shown in Fig. 1;

26 Fig. 6 is a top plan view of a portion of the walk reel  
mower shown in Fig. 1, particularly illustrating the self-  
lubricating drive shaft that transfers drive from the gear-  
28 box located on the reel mower frame to the cutting reel;

30 Fig. 7 is a diagrammatic side elevational view of the  
walk reel mower shown in Fig. 1, particularly illustrating  
the pitching motion of the reel cutting unit about a sub-  
stantially horizontal transverse axis;

32 Figs. 8 and 9 are diagrammatic front elevational views  
34 of the walk reel mower shown in Fig. 1, particularly illus-  
trating the rolling motion of the reel cutting unit about a  
36 substantially horizontal longitudinal axis;

2 Fig. 10 is a perspective of an integrated gearbox that  
provides both the traction and reel drives for the walk reel  
mower shown in Figs. 1 and 14;

4 Fig. 11 is an exploded perspective view of the gearbox  
shown in Fig. 10;

6 Fig. 12 is an enlarged perspective view of the gearbox  
shown in Fig. 10, but with the side covers of the gear-  
8 box having been removed to illustrate the interior of the gear-  
box and particularly to illustrate the traction drive clutch  
10 drum, the drive gear interconnecting the ring gear and the  
input gear of the differential, the traction drive band  
12 brake surrounding the traction drive clutch drum, and the  
output gear on the cutting reel drive shaft;

14 Fig. 13 is an enlarged side elevational view of the  
gearbox shown in Fig. 10, with Fig. 13 being similar to Fig.  
16 12 in that the side covers of the gearbox have been removed  
to illustrate the interior of the gearbox to thereby il-  
18 lustrate the same components as are shown in Fig. 12;

20 Fig. 14 a perspective view of a second embodiment of a  
walk reel mower according to this invention, with the grass  
collecting basket being shown detached from the reel cutting  
22 unit in this view and sitting on the ground in advance of  
the reel cutting unit, this embodiment of the walk reel  
24 mower having a single, integrated control handle for con-  
trolling both the reel and traction drives and another con-  
26 trol handle for actuating the parking brake;

28 Fig. 15 is a perspective view of the single, integrated  
control handle shown in Fig. 14 for controlling both the  
reel and traction drives;

30 Fig. 16 is an exploded perspective view of the single,  
integrated control handle shown in Fig. 14 for controlling  
32 both the reel and traction drives;

34 Fig. 17 is a perspective view of a portion of the walk  
reel mower shown in Fig. 14, particularly illustrating the  
mounting on the reel mower frame for supporting the grass  
36 collecting basket;

2 Fig. 18 is a top plan view of that portion of the walk  
reel mower shown in Fig. 17;

4 Fig. 19 is a side elevational view of that portion of  
the walk reel mower shown in Fig. 17;

6 Fig. 20 is a side elevational view of the reel cutting  
unit used in the walk reel mower of this invention, particu-  
larly illustrating the pivotal mount for the bedknife; and

8 Fig. 21 is a side elevational view of the reel cutting  
unit used in the reel mower of this invention with one of  
10 the side plates removed to show the cross-sectional shape of  
the back plate of the reel cutting unit frame.

### 12 Detailed Description

14 This invention relates to a walk reel mower 2 having a  
16 reel cutting unit for cutting grass. The term "walk reel  
mower" is used in this application to refer to a walk reel  
18 mower 2 in which the operator walks behind walk reel mower 2  
as walk reel mower 2 is operated. The operator is not sup-  
20 ported or carried by walk reel mower 2 as would be the case  
with a riding reel mower. More particularly, walk reel  
22 mower 2 is suited for mowing grass at low heights of cut  
where precision cutting is required, such as on the greens  
24 of a golf course. However, the various aspects of the in-  
vention disclosed herein are not limited for use on a walk  
26 reel mower for mowing only golf greens, but can be used on  
walk reel mowers for mowing other turf areas as well.

### 28 The Overall Walk Reel Mower

30 Fig. 1 provides an overall view of one embodiment of a  
32 walk reel mower 2 according to this invention. Walk reel  
mower 2 includes a frame 4 on which a power source 6, such  
34 as an internal combustion engine, is carried. Other power  
sources 6 could be used in place of the internal combustion  
36

engine or in addition to the internal combustion engine.  
For example, the internal combustion engine could be replaced by an electric motor driven by a rechargeable battery pack carried on reel mower frame 4 of walk reel mower 2. Alternatively, a hybrid internal combustion engine/battery pack power system could be used for supplying electrical power to an electric motor. Thus, the nature of power source 6 is not important to the various aspects of the invention disclosed herein as long as such a power source 6 has a rotating output shaft from which power can be drawn.

Walk reel mower 2 includes a U-shaped, upwardly extending handle assembly 8 that is connected at its lower end to reel mower frame 4 of walk reel mower 2. Handle assembly 8 includes an upper cross bar 10 which the operator can grip to guide walk reel mower 2 during operation thereof. Various operational controls are provided on handle assembly 8 for allowing the operator to control the operation of the traction drive and cutting reel drive of walk reel mower 2. The embodiment of Fig. 1 discloses a first set of such controls while the embodiment of Fig. 14 discloses a second set of such controls.

Walk reel mower 2 is propelled across the ground by a traction drive including a split traction drum 12 rotatably carried at the rear of reel mower frame 4. Traction drum 12 is split, as is conventional, into two halves, a left half 12l and a right half 12r. Traction drum halves 12l and 12r are independently driven by a differential to allow a difference in rotational speed between traction drum halves 12l and 12r when walk reel mower 2 is turning.

The rotational shaft 14l and 14r for each traction drum half 12l or 12r is extended outwardly to mount a transport wheel 16 on each side of walk reel mower 2. Transport wheels 16 are used only when walk reel mower 2 is being driven from one site to another. When walk reel mower 2 is being used to cut grass, transport wheels 16 are removed.

2 Walk reel mower 2 is then supported and driven solely by  
traction drum 12.

4 If desired, traction drum halves 12l and 12r could be  
replaced by separate left and right drive wheels engaging  
6 the ground in the manner of transport wheels 16. In this  
case, such drive wheels would not be removed and would sup-  
8 port walk reel mower 2 for movement over the ground at all  
times.

10 A reel cutting unit 18 of generally conventional design  
is carried on the front of reel mower frame 4. Reel cutting  
12 unit 18 includes a reel cutting unit frame 19 comprising  
spaced side plates 20 connected to an arcuate back plate  
14 (not shown in Fig. 2). A helically bladed cutting reel 22  
is rotatably journaled between side plates 20 and is posi-  
tioned in front of the back plate. As cutting reel 22  
16 rotates, the reel blades sweep standing grass against a  
sharpened bedknife 24 to thereby sever the grass. Bedknife  
18 24 extends between side plates 20 along the length of cut-  
ting reel 22. Bedknife 24 is shown in Figs. 4, 5 and 19.

20 Reel cutting unit 18 is self supporting for rolling  
over the ground or turf by front and rear rollers 26 and 28  
22 extending between side plates 18. The height of cut can be  
adjusted in any conventional manner. For example, front  
24 roller 26 can be moved up and down relative to side plates  
18 by a threaded height adjusting mechanism 30 carried on  
26 each side plate 18. In addition, bedknife 24 can be ad-  
justed relative to cutting reel 22 by bedknife adjusters 32  
28 carried on the top of reel cutting unit 18. Such bedknife  
adjusters 32 are designed to maintain a constant spring  
30 force on bedknife 24 throughout the life of cutting reel 22.

### 32 The Reel Cutting Unit Suspension System

34 One aspect of this invention relates to how reel cut-  
ting unit 18 is supported on reel mower frame 4. Reel cut-  
36



2     ting unit 18 is allowed to float or move relative to reel  
4     mower frame 4 about two axes. First, reel cutting unit 18  
6     can roll about a longitudinal axis, i.e. a fore-and-aft  
8     horizontal axis x. See Fig. 8. Second, reel cutting unit  
10    18 can pitch about a transverse axis, i.e. a side-to-side  
12    horizontal axis y which is coaxial with the axis of cutting  
    reel 22. See Fig. 7. Motion of reel cutting unit 18 about  
    the axes x and y allow reel cutting unit 18 to better con-  
    form to the contours of the ground being cut to avoid scalp-  
    ing. This is particularly important when cutting golf  
    greens, especially those found on newer golf courses in  
    which the greens often have pronounced undulations.

14    Reel cutting unit 18 is supported in the above de-  
16    scribed manner by a generally U-shaped cutting unit carrier  
18    frame 34. Cutting unit carrier frame 34 includes a trans-  
20    verse cross member 36 having downwardly extending, vertical  
22    support arms 38 at either end thereof. Each vertical sup-  
24    port arm 38 passes downwardly through a slot in a top wall  
26    of reel cutting unit 18 to lie adjacent one side plate 20.  
    The lower end of each vertical arm 38 includes an inwardly  
    protruding circular hub 40 which rotatably engages or jour-  
    nals the shaft of cutting reel 22. Thus, during operation  
    of walk reel mower 2, reel cutting unit 18 can pivot or rock  
    back and forth in the direction of the arrows A in Fig. 7 by  
    pivoting or rocking on the inwardly protruding hubs 40 of  
    vertical support arms 38.

28    Cutting unit carrier frame 34 is further suspended from  
30    reel mower frame 4 by at least one pair of inclined rigid  
32    links 42. Referring to Fig. 3, the upper end of each link  
34    42 is pivotally secured to reel mower frame 4 while the  
36    lower end of each link 42 is pivotally secured to cross mem-  
    ber 36 of cutting unit carrier frame 34. Each link 42 is  
    located offset from the longitudinal centerline of reel cut-  
    ting unit 18 so that links 42 are on opposite sides of the  
    centerline, i.e. one link 42 is offset to the left of the

centerline while the other link 42 is offset to the right of the centerline. Links 42 are further inclined inwardly relative to one another and relative to a vertical line passing through the upper end of each link 42. In other words, the lower end of each link 42 is closer to the longitudinal centerline of reel cutting unit 18 than is the upper end of each link 42.

Accordingly, lines drawn through links 42 will be inclined towards each other and will eventually intersect at a focal point F shown in Fig. 3. Focal point F lies along the longitudinal axis x about which the cutting unit rolls. In addition, focal point F at which the lines of action of links 42 intersect is selected to be at the center of bed-knife 24, at least when reel cutting unit 18 is sitting on flat and level ground. This is achieved by controlling the placement and angle of inclination of links 42.

Links 42 are provided in a first pair of links 42 which attach to the front of cross member 36, and in a duplicate second pair of links 42' which attach to the rear of cross member 36. See Fig. 6. Links 42 in the first pair of links are contained in a first transverse plane while links 42' in the second pair of links are contained in a second transverse plane that is offset from the first plane by the thickness of cross member 36. Using two pairs of duplicate links 42, 42' as disclosed herein suspends reel cutting unit 18 in an efficient and durable manner without putting undue stress on any single pair of links.

While a suspension system for reel cutting unit 18 has been shown which comprises a duplicate pair of inclined, rigid links 42, it would be possible to use only a single pair of links 42. In addition, four pivotal links could also be used in an arrangement where each link was located adjacent one corner of reel cutting unit 18 and extended upwardly therefrom to some overlying portion of reel mower frame 4. Each link would again be inclined inwardly to

point towards a common focal point F located at the center of bedknife 24.

Referring now to Figs. 7-9, the various permitted motions of reel cutting unit 18 during operation of walk reel mower 2 are illustrated. Fig. 7 shows the pitching motion of reel cutting unit 18 about the transverse axis y, the phantom line positions illustrating the pitching motion. Figs. 8 and 9 illustrate the rolling motion of reel cutting unit 18 about the longitudinal axis x. The rolling motion is depicted by the arrows B in Figs. 8 and 9. Fig. 8 illustrates reel cutting unit 18 having rolled to one side while Fig. 9 illustrates reel cutting unit 18 having rolled to the opposite side. Note the pivoting of the pair of transverse links 42 which permits this rolling motion.

The Applicants' have found the use of at least a pair of inwardly, inclined rigid links 42 to support reel cutting unit 18 for rolling motion to be particularly advantageous. Because links 42 point towards a focal point F located at the center of bedknife 24 when reel cutting unit 18 is level, it is as if the entire reel cutting unit 18 is rolling about the longitudinal axis x containing focal point F. Accordingly, scalping or scuffing of the turf is minimized as reel cutting unit 18 rolls.

It is preferred that the focal point F for the rigid suspension links 42 be located at the center of bedknife 24. However, other focal points F could also be used, such as a focal point F located at the surface of or slightly below the surface of the ground. It is desirable that the focal point F be low relative to reel cutting unit 18 and to the ground to minimize turf scalping or scuffing. Using a focal point F at the center of bedknife 24 accomplishes both keeping the focal point low as well as keeping the focal point F longitudinally centered relative to reel cutting unit 18. However, other focal points F could be used although such focal points are desirably kept relatively low with respect to reel cutting unit 18.

2 One advantage of the suspension system described above  
is that all "floating movement" of reel cutting unit 18 is  
4 achieved by a rigid suspension system, i.e. the rigid links  
42 as well as the rigid cutting unit carrier frame 34.  
Thus, when the operator wishes to tip reel cutting unit 18  
6 up off the ground by pushing downwardly on handle assembly 8  
to raise the front end of walk reel mower 2, reel cutting  
8 unit 18 will rise immediately without having to take up any  
slack in flexible chains or the like, as is required in more  
10 traditional mowers that often support the reel cutting unit  
with chains. Thus, the unevenness and jerkiness encountered  
12 in prior art walk reel mowers during this operation, i.e.  
relatively easy lifting until the chains tighten and then  
14 the need for a greatly increased force to raise reel cutting  
unit 18, is avoided. Thus, walk reel mower 2 of this inven-  
16 tion has the solid feel and handling of a walk reel mower in  
which the entire reel cutting unit 18 is rigidly carried on  
18 walk reel mower 2, but yet provides much of the floating mo-  
tion permitted by a chain type suspension system for reel  
20 cutting unit 18.

22 The Integrated Gearbox Providing Traction Drive,  
24 Reel Drive, and Parking Brake

26 Another aspect of this invention relates to a greatly  
simplified gearbox 44 for providing a traction drive 46 for  
powering traction drum 12 as well as a reel drive 48 for  
28 powering cutting reel 22. The clutches used to initiate  
traction drive 46 and reel drive 48 are all contained within  
30 gearbox 44. A differential 54 and much of the speed reduc-  
tion gearing required for traction drive 46 are contained in  
32 gearbox 44 as well. Finally, gearbox 44 includes a parking  
brake 56. The clutches required to actuate traction drive  
34 46 and parking brake 56 are simple, tightenable band brakes.

36 Both of the embodiments shown in Figs. 1 and 14 use  
this gearbox 44 with gearbox 44 being generally identical in

both embodiments. Gearbox 44 shown in Fig. 1 includes a vent 45 which is not present in gearbox 44 shown in Fig. 14. Other than for this difference, gearboxes 44 shown in Figs. 1 and 14 are identical.

Fig. 10 is a perspective view of the improved gearbox 44 of this invention with gearbox 44 having been removed from walk reel mower 2. Fig. 11 is an exploded perspective view of the improved gearbox 44 of this invention. Gearbox 44 will be described primarily, though not exclusively, with reference to these figures, and mostly with reference to Fig. 11.

Referring now to Fig. 11, gearbox 44 includes a traction drive shaft 58 extending across gearbox 44. A sun gear 60 is carried on traction drive shaft 58. In addition, a planetary gear carrier 62 having a plurality of planetary gears 64 (only one of which is shown in Fig. 11) is rotatably journaled on traction drive shaft 58 by needle bearings 66. There are three planetary gears 64 and each planetary gear 64 is rotatably carried on planetary gear carrier 62 by a pin or dowel 68.

Traction drive shaft 58 is driven from the output shaft of power source 6 by a power source gear (not shown) that extends into gearbox 44 through a housing opening 70. This power source gear is placed between and meshes with a first input gear 102 keyed to traction drive shaft 58 and a second input gear 100 carried on a reel drive shaft 98. Thus, whenever power source 6 is operating, traction drive shaft 58 is rotating, sun gear 60 is rotating, and planetary gears 64 are orbiting around sun gear 60 such that planetary gear carrier 62 is also continuously rotating.

One end of planetary gear carrier 62 includes a gear 72 that is engaged with an internal gear formed in the bore of a traction drive clutch drum 74. Thus, whenever power source 6 is operating, traction drive clutch drum 74 normally rotates with traction drive shaft 58, sun gear 60,

planetary gears 64 and planetary gear carrier 62. However, when traction drive clutch drum 74 is rotating, no power is being supplied to traction drum 12.

An internal ring gear 76 is concentrically received around planetary gear carrier 62 and is capable of independent rotation relative to planetary gear carrier 62 since ring gear 76 is supported on a bushing 78 interposed between planetary gear carrier 62 and ring gear 76. Again, when no traction drive is present on traction drum 12 but with power source 6 operating, planetary gears 64 will crawl around the inside of ring gear 76 as planetary gears 64 are rotated, but ring gear 76 will itself remain stationary.

Ring gear 76 includes a parking brake clutch drum 80 and a traction drive gear 82 affixed thereto or made integral therewith. Traction drive gear 82 is connected to the input gear 84 of a generally conventional differential 54. Differential 54 includes first and second output shafts 86l and 86r which are adapted to independently drive traction drum halves 12l and 12r. Differential 54 can be a Peerless differential, Model No. 100-207.

In order to transmit drive to traction drum 12, a traction band brake 88 is located around traction drive clutch drum 74. Normally, traction band brake 88 is in a loosened state. However, when various controls on handle assembly 8 are manipulated, as will be described hereafter, traction band brake 88 can be tightened around traction drive clutch drum 74 by rotating a lever arm 90, to which the ends of traction band brake 88 are connected as illustrated at 92. This rotating action of lever arm 90 moves one end of traction band brake 88 relative to the other end of traction band brake 88 to tighten traction band brake 88 around traction drive clutch drum 74.

When traction band brake 88 is so tightened, rotation of traction drive clutch drum 74 and of planetary gear carrier 62 is stopped. However, traction drive shaft 58, sun

2 gear 60, and planetary gears 64 are all still rotating. The  
4 rotation of planetary gears 64 is now transmitted to ring  
6 gear 76 to rotate ring gear 76 and hence rotate traction  
drive gear 82 that is fixed to ring gear 76. This, in turn,  
transmits the drive through differential 54 to the output  
shafts 86l and 86r of differential 54.

8 The outer end of each differential output shaft 86l and  
10 86r is located outside gearbox 44 where it is connected by  
12 an enclosed belt or chain drive 90l and 90r to one of the  
14 shafts 14l and 14r for one of traction drum halves 12l and  
16 12r. Thus, whenever traction band brake 88 is selectively  
18 tightened by the operator while power source 6 of walk reel  
mower 2 is operating, drive from power source 6 will be  
transmitted through the drive reduction provided by the  
planetary gearing and ring gear, through differential 54,  
and through the individual belt or chain drives 90l and 90r  
to the shafts 14l and 14r of traction drum halves 12l and  
12r.

20 Much of the drive reduction needed for traction drum  
22 halves 12l and 12r is accomplished by the reduction provided  
24 within gearbox 44 itself. However, some reduction also oc-  
26 curs within the belt or chain drives 90l and 90r which con-  
28 nect the differential output shafts with the shafts for  
30 traction drum halves 12l and 12r. This reduction within the  
belt or chain drives 90l and 90r is provided by sizing the  
input and output pulleys or sprockets differently from one  
another to further reduce the speed of the differential out-  
put shafts. However, if so desired, a planetary gear drive  
could be provided within gearbox 44 having multiple  
planetary stages such that the planetary gear drive itself  
provides substantially all of the desired drive reduction.

32 A parking brake 56 for walk reel mower 2 is convenient-  
34 ly and simply formed by the parking brake clutch drum 80  
fixed to or formed with ring gear 76 along with a second,  
parking band brake 94 included within gearbox 44. Parking  
36

band brake 94 can be tightened in much the same manner as traction band brake 88, i.e. by pivoting a lever arm 96 to pull one end of the band brake relative to the other end of the band brake in a direction that tightens the band brake around the clutch drum. This is done by any suitable operational control provided on walk reel mower 2 and any suitable linkage for providing rotation of lever arm 96.

When the parking brake control is actuated and parking band brake 94 is tightened, parking band brake 94 grips parking brake clutch drum 80 secured to ring gear 76 with sufficient force to hold ring gear 76 against rotation caused by walk reel mower 2 rolling down a typical incline found on a golf course or the like. This gripping force is chosen to hold walk reel mower 2 in place assuming traction drive 46 is not operating. If traction drive 46 is operating, parking band brake 94 will not provide sufficient force to hold ring gear 76 as the force provided by parking band brake 94 will be overpowered by the force of traction drive 46 on ring gear 76. However, parking brake 56 is only intended to be used when traction drive 46 is disengaged and no traction force is being transmitted to ring gear 76. In this case, the gripping force provided by parking band brake 94 is sufficient to hold ring gear 76 against any rotation which might be induced by walk reel mower 2 rolling down an incline, thus keeping walk reel mower 2 stationary against unintended movement.

The same gearbox 44 which provides a traction drive 46 for traction drum 12 and a parking brake 56 for walk reel mower 2 also provides a reel drive 48 for cutting reel 22. This reel drive 48 will now be described, again with reference to the exploded perspective view of Fig. 11.

A reel drive shaft 98 is rotatably journaled in gearbox 44 and is parallel to traction drive shaft 58. Reel drive shaft 98 includes an input gear 100 which is continuously rotated whenever power source 6 is operating.



2 This input gear 100 is continuously rotated by the same  
power source gear (not shown) that is driven by the engine,  
4 this power source gear mating with and driving both input  
gears 100 and 102. Thus, when power source 6 is operating  
6 and the power source gear (not shown) contained in gearbox  
44 is rotating, the engagement between this power source  
8 gear and input gear 100 on reel drive shaft 98 causes input  
gear 100 on reel drive shaft 98 to be continuously rotated.

10 Input gear 100 on reel drive shaft 98 does not con-  
tinuously rotate reel drive shaft 98 as it is supported on  
12 reel drive shaft 98 by a bearing 104. Thus, input gear 100  
on reel drive shaft 98 can rotate while reel drive shaft 98  
14 is stationary. The operator can selectively place reel  
drive shaft 98 into operation by operating a control on walk  
16 reel mower 2, which control will be described in more detail  
hereafter, to slide a cone clutch 106 into engagement with  
18 input gear 100 on reel drive shaft 98. Cone clutch 106 is  
slidably, but non-rotatably affixed, to reel drive shaft 98.  
20 Thus, when cone clutch 106 is slid along reel drive shaft 98  
and into engagement with input gear 100, cone clutch 106  
22 will transmit the drive from input gear 100 to reel drive  
shaft 98 to begin rotating reel drive shaft 98. Reel drive  
24 shaft 98 includes an output gear 108 on the other end there-  
of from which the drive for cutting reel 22 may be taken.  
26 This output gear 108 is not shown in Fig. 11, but is shown  
in Figs. 12 and 13.

28 The integrated gearbox 44 disclosed herein has many ad-  
vantages. It conveniently locates both the traction and  
30 reel drives 46 and 48 within a single gearbox. This avoids  
the cluttered look of prior art walk reel mowers many of  
32 which use separate gearboxes for these drives. It also lo-  
cates the clutches 88 and 106 for controlling or actuating  
34 the traction and reel drives 46 and 48 within a single gear-  
box. Since gearbox 44 can be lubricated with oil, both the  
36 traction and reel drives 46 and 48 will be kept lubricated

2 together, without having to keep separate gearboxes lubricated.

4 In addition, considering just traction drive 46 alone,  
6 the single gearbox 44 houses both a planetary gear reduction  
8 drive as well as differential 54. This avoids having to  
10 place differential 54 in traction drum 12 itself, as in  
12 older walk reel mower designs. In addition, the clutch 88  
14 for initiating traction drive 46 is a simple band brake  
which is tightened around traction drive clutch drum 74 to  
cause the drive of planetary gears 64 to be transmitted up  
through ring gear 76 rather than to planetary gear carrier  
62. Thus, traction drive 46 is compact, simple and durable.  
Accordingly, traction drive is transmitted to traction drum  
12 in a highly efficient and easy to operate manner.

16 Moreover, as previously described, a parking brake 56  
18 is easily incorporated into the unit by forming another  
clutch drum 80 with ring gear 76 and using a second band  
brake 94 to grip this clutch drum. Again, this is a com-  
pact, simple and durable structure.

#### 20 The Flexible, Self-Lubricating Drive Shaft 22 Driving Cutting Reel 22

24 The output gear 108 located on reel drive shaft 98 is  
26 coupled to cutting reel 22 through a first belt or chain  
drive 110 that extends downwardly from gearbox 44 to a point  
above reel cutting unit 18. This first belt or chain drive  
28 110 is preferably arranged to provide a 1 to 1 drive, but  
other than a 1 to 1 drive could be used. This first belt or  
30 chain drive 110 is located generally over reel cutting unit  
18 due to the location of gearbox 44. Thus, it is necessary  
32 to transfer drive from the lower end of first belt or chain  
drive 110 over to one side of reel cutting unit 18 and then  
34 down to the shaft of cutting reel 22. The drive must be  
transferred and kept in proper operation even though reel  
36

2 cutting unit 18 can float or move relative to reel mower  
frame 4 through motion with respect to two axes, i.e. the x  
and y axes described above.

4 Referring now to Fig. 6, the drive is transferred from  
the first belt or chain drive 110 that extends downwardly  
6 from gearbox 44 by a transversely extending drive shaft 112  
arranged above reel cutting unit 18. Drive shaft 112 com-  
8 prises flexible joints 114 at either end, in the nature of  
universal couplings, which are formed from a solid piece of  
10 stainless steel material having a spiral slot or groove  
formed therein. Similar joints are commercially available  
12 from Helical Products of Santa Maria, California. The  
joints are referred to by Helical Products as flexible helix  
14 beam couplers.

16 A stub shaft 116 is secured to each joint and extends  
inwardly so that stub shafts 116 on the opposed joints 114  
point towards one another, not away from one another. Each  
18 stub shaft 116 has a non-circular cross-sectional configura-  
tion. In other words, each stub shaft 116 has an outer  
20 periphery in the form of a square or hex shape or the like.  
Each stub shaft 116 is received within the interior bore 118  
22 of an intermediate coupler 120. Bore 118 of intermediate  
coupler 120 is shaped to mate with the cross-sectional con-  
24 figuration of stub shafts 116. Thus, if stub shafts 116  
have a hex head configuration, bore 18 will have a hex head  
26 configuration as well.

28 As should be apparent, each stub shaft 116 is slidably  
received within intermediate coupler 120 so that stub shafts  
116 can move in and out relative to intermediate coupler 120  
30 as reel cutting unit 18 rolls about the x axis. Stub shafts  
116 and intermediate coupler 120 are designed so that stub  
32 shafts 116 never come out of intermediate coupler 120 as  
reel cutting unit 18 rolls during operation of walk reel  
34 mower 2 as this would disrupt the drive provided by drive  
shaft 112. Stub shafts 116 are merely able to slide back  
36

and forth within intermediate coupler 120 to accommodate the maximum permissible amount of rolling motion without ever disengaging intermediate coupler 120. As intermediate coupler 120 and stub shaft 116 nearest the first belt or chain drive 110 from gearbox 44 rotate, this rotation will be transmitted through intermediate coupler 120 to stub shaft 116 adjacent the left side of reel cutting unit 18. From that point, the drive can be transferred to the shaft of cutting reel 22 by a second 1 to 1 belt or chain drive 122. See Fig. 5.

Desirably, joints 114 as well as intermediate coupler 120 are made from materials which do not require external lubrication. For example, coupler 120 is made from a nylon material impregnated with a non-oil based lubricant, such as molybdenum disulfide. This material provide its own lubrication without requiring the material to be immersed or bathed with oil. Using such self-lubricating materials in drive shaft 112 is an advantage in a walk reel mower as there is no possibility of an oil leak that might damage the grass. Thus, drive shaft 112 disclosed herein is an efficient and environmentally friendly structure for driving cutting reel 22 from gearbox 44, even though reel cutting unit 18 can itself pitch and roll relative to gearbox 44.

Drive shaft 112 could also be used on reel mowers carried on or formed as part of riding mowers.

### The Operational Controls

Another aspect of this invention relates to the operational controls for walk reel mower 2. Referring to Fig. 14, a first pivotal control handle 124 is carried on handle assembly 8 of walk reel mower 2 on one of the handle tubes. This first control handle 124 actuates parking brake 56. When first control handle 124 is pivoted from one position to another, a control linkage is pulled which causes the

rotation of lever arm 96 for parking band brake 94. This causes parking band brake 94 to tighten on parking brake clutch drum 80 to prevent ring gear 76 from turning during non-powered, inadvertent movement of walk reel mower 2, such as when walk reel mower 2 might roll down an incline. Movement of first control handle 124 back to its normal position will loosen parking band brake 94 and release parking brake 56.

Normally, when first control handle 124 is pivoted downwardly and forwardly relative to handle assembly 8, parking brake 56 is not actuated. When first control handle 124 is pivoted rearwardly and upwardly relative to handle assembly 8, parking brake 56 is actuated. The position of first control handle 124 in Fig. 14 illustrates the position in which parking brake 56 is actuated.

A single, second control handle 126 is provided for operating both traction drive 46 and cutting reel 22. This is particularly advantageous and an improvement over prior art walk reel mowers. Second control handle 126 is shown in detail in Figs. 15 and 16.

A control housing 128 is secured to that handle tube which does not mount first control handle 124. A semi-circular sleeve 130 is provided for being received around the handle tube for attaching control housing 128 to the handle tube. A substantially horizontal, fixed pivot pin 132 extends through one side wall of control housing 128 and is received in an aligned bore 134 in an intermediate wall in control housing 128. This pivot pin 132 serves as a fixed pivot axis for second control handle 126.

Second control handle 126 is pivotally mounted on fixed pivot pin 132 so as to rotate around fixed pivot pin 132. The lower end of second control handle 126 has a yoke 134. As shown in Fig. 16, yoke 134 has spaced legs 136 which have openings 138 for journalling second control handle 126 on fixed pivot pin 132. Yoke 134 includes a radially extending

2 arm 140 that is attached to one end of a spring 142. The  
other end of spring 142 is attached to a cable or linkage  
4 144 which actuates lever arm 90 on traction band brake 88 to  
actuate traction drive 46.

6 Pivoting second control handle 126 downwardly about the  
pivot axis formed by fixed pivot pin 132, i.e. in the direc-  
tion of the arrow C in Fig. 14, pulls upwardly through  
8 spring 142 on cable 144 that actuates lever arm 90 on trac-  
tion band brake 88. This causes traction band brake 88 to  
10 be tightened. Tightening traction band brake 88 stops or  
locks up planetary gear carrier 62. In turn, this allows  
12 planetary gears 64 to rotate ring gear 76. Thus, rotating  
second control handle 126 downwardly and forwardly places  
14 walk reel mower 2 into movement by actuating traction drive  
46. Second control handle 126 is shown in Fig. 14 in a  
16 position in which traction drive 46 is engaged.

18 Second control handle 126 further includes a selective-  
ly operable toggle member 146 on the top thereof for actuat-  
ing cutting reel 22. When toggle member 146 is located  
20 coaxially in line with second control handle 126, cutting  
reel 22 is stationary. However, if the user first toggles  
22 the toggle member 146 to one side of second control handle  
126, so that toggle member 146 is now inclined relative to  
24 the axis of second control handle 126, cutting reel 22 will  
be placed in operation when second control handle 126 is  
26 pivoted in a direction that also engages traction drive 46.

28 A reciprocal rod 148 is located inside second control  
handle 126 which rod 148 is moved up and down relative to  
second control handle 126 when toggle member 146 is toggled.  
30 The bottom of toggle member 146 is pivotally mounted to sec-  
ond control handle 126 by a toggle base 150 that rotates  
32 about a transversely offset pivot pin 152. Toggle base 150  
is also pinned at 154 to the top of reciprocal rod 148.  
34 When toggle member 146 is coaxially aligned with second con-  
trol handle 126, the pinned connection 154 to reciprocal rod  
36

2 148 is raised above the offset pivot pin 152, thereby draw-  
ing reciprocal rod 148 upwardly relative to second control  
4 handle 126. When toggle member 146 is toggled to one side  
relative to second control handle 126 as shown in Figs. 14-  
6 16, so that the co-axial relationship between toggle member  
146 and second control handle 126 is no longer present, the  
8 pinned connection 154 to reciprocal rod 148 is now lowered  
relative to the offset pivot pin 152 to be at about the same  
level as the offset pivot pin 152, thereby pushing recipro-  
10 cal rod 148 downwardly relative to second control handle  
126.

12 A pivotal coupling link 156 is pivotally mounted on  
fixed pivot pin 132 in control housing 128 between the  
14 spaced legs 136 of yoke 134 in a position underlying the  
lower end of second control handle 126. This pivotal coup-  
16 ling link 156 includes a notch 158 in one side that is sized  
to receive the lower end of reciprocal rod 148 in second  
18 control handle 126. Pivotal coupling link 156 is indepen-  
dently rotatable relative to second control handle 126, i.e.  
20 pivotal coupling link 156 does not necessarily rotate with  
second control handle 126 when second control handle 126  
22 rotates. It only rotates with second control handle 126  
when the lower end of reciprocal rod 148 in second control  
24 handle 126 is lowered into notch 158 on pivotal coupling  
link 156.

26 Pivotal coupling link 156 is further secured to one end  
of a spring 160. The other end of this spring 160 is at-  
28 tached to a cable or linkage 162 which actuates cone clutch  
106 on reel drive shaft 98 to actuate cutting reel 22.  
30 Pulling upwardly on this cable 162 rotates a bell crank  
linkage 164 on top of gearbox 44, which bell crank linkage  
32 164 is connected in some fashion to cone clutch 106, to  
slide cone clutch 106 back and forth on reel drive shaft 98.

34 When toggle member 146 is toggled to the side as shown  
in Figs. 14-16, reciprocal rod 148 is moved down such that  
36

2 the lower end of reciprocal rod 148 enters into notch 158 in  
coupling link 156. When the lower end of reciprocal rod 148  
4 enters into notch 158, coupling link 156 is now coupled to  
second control handle 126 for joint rotation therewith.  
6 Thus, rotating second control handle 126 to actuate traction  
drive 46 will also cause cutting reel 22 to be placed into  
8 operation. If the operator does not toggle the toggle mem-  
ber 146 to the side before rotating second control handle  
126, such that reciprocal rod 148 remains in a raised posi-  
10 tion relative to second control handle 126 with the lower  
end of reciprocal rod 148 being out of engagement with notch  
12 158 in coupling link 156, then only traction drive 46 is  
engaged, with cutting reel 22 remaining stationary.

14 The integrated traction drive/cutting reel control  
handle 126 is advantageous over prior art walk reel mowers  
16 in which two separate control handles are sometimes provided  
or in which the cutting reel control handle is located down  
18 on reel mower frame 4. In this latter situation, the opera-  
tor must walk around from behind handle assembly 8 to ac-  
20 tuate and deactuate cutting reel 22. This can be onerous  
and time-consuming to do. With the single second control  
22 handle 126 disclosed herein, the operator can separately  
engage and disengage cutting reel 22 from behind handle as-  
24 sembly 8 without leaving the normal operating position.

26 The advantages in this are best explained in reference  
to the use of a walk reel mower of this type in cutting golf  
greens or the like. When cutting a number of such greens,  
28 the operator will first cut one green. Following the cut-  
ting of one green, the operator will the drive walk reel  
30 mower 2 to the next green. When making the trip to the next  
green, it is desirable that cutting reel 22 be disengaged  
32 and only traction drive 46 be engaged.

34 However, as a practical manner, many operators do not  
disengage cutting reel 22 during such a trip because they  
36 have to leave the operator's position to reach the control



2 handle or lever which controls cutting reel 22, such control  
4 handle or lever normally being present on reel mower frame 4  
6 in front of handle assembly 8. To disengage cutting reel  
8 22, the operator first has to disengage traction drive 46,  
10 walk around in front of handle assembly 8 to disengage cut-  
12 ting reel 22, then walk back behind handle assembly 8 to re-  
14 engage traction drive 46 to allow walk reel mower 2 to be  
16 driven to the next green. When the next green is reached,  
18 this procedure has to be repeated. Namely, to now engage  
20 cutting reel 22, the operator again has to disengage trac-  
22 tion drive 46, walk around in front of handle assembly 8 to  
24 now re-engage cutting reel 22, and then walk back behind  
26 handle assembly 8 to re-engage traction drive 46.

28 This procedure is so onerous and bothersome to many op-  
30 erators that such operators simply don't take the time to  
32 disengage cutting reel 22 when driving walk reel mower 2  
34 from one location to another. Instead, they simply let cut-  
36 ting reel 22 remain powered and tip walk reel mower 2 back  
on its traction drum 12 to keep reel cutting unit 18 raised  
during transport. This is disadvantageous as additional  
wear and tear is placed on reel cutting unit 18 because it  
is operating at times when it need not. In addition, it is  
tiring to the operator to keep reel cutting unit 18 elevated  
off the ground during transport.

38 By contrast, the single control handle 126 of this in-  
40 vention allows the operator to disengage cutting reel 22  
42 with the flick of a wrist and on the fly while traction  
44 drive 46 remains engaged. All the operator needs to do is  
46 to toggle the toggle member 146 back to its upright, in line  
48 position with second control handle 126 and reciprocal rod  
50 148 will leave notch 158 in coupling link 156. The spring  
52 160 will then cause coupling link 156 to return to its un-  
54 actuated position and the actuating cable 162 will return to  
56 its position in which cone clutch 106 is disengaged. How-  
ever, traction drive 46 remains engaged. Thus, at the end

2 of one mowing operation, walk reel mower 2 of this invention  
can be easily driven to another location with cutting reel  
22 being disengaged simply by flicking toggle member 146 to  
4 its upright position.

6 When a new mowing location is reached, the operator  
must disengage traction drive 46 before re-engaging cutting  
8 reel 22. But, with the second control handle 126 disclosed  
herein, this is easily done simply by rotating second con-  
10 trol handle 126 rearwardly and upwardly on handle assembly 8  
to its normal unactuated position. Then, both traction  
12 drive 46 and cutting reel can be easily re-engaged by first  
toggling the toggle member 146 to one side to push recipro-  
14 cal rod 148 into notch 158 in coupling link 156 and by then  
pivoting second control handle 126 downwardly and forwardly  
16 in the slot in which second control handle 126 is received.  
This can be done quickly and while the operator stays in the  
normal operational position in back of handle assembly 8.

18 If desired, a pivotal throttle 166 can be pivotally  
supported on another pivot pin 168 carried on the same con-  
20 trol housing 126 that mounts second control handle 126.  
This throttle 166 is connected by an actuating cable 170 to  
22 the throttle on power source 6 to allow the operator to in-  
crease or decrease the power provided by power source 6.  
24 Placing throttle 166 on this control housing so that  
throttle 166 is adjacent second control handle 126 groups  
26 all the controls together that relate to the actuation and  
control of the powered components on walk reel mower 2.

28 Obviously, the actuated/not actuated positions of the  
first and second control handles 124 and 126 could be  
30 reversed if so desired.

### 32 The Basket Mounting

34 In many prior art walk reel mowers of this type, the  
grass basket 172 is carried on reel mower frame 4 by upward-  
36

2 ly and forwardly inclined cylindrical pins provided at two,  
transversely spaced locations on the front of reel mower  
4 frame 4. The grass basket includes a rearwardly and  
downwardly inclined seating groove on each side thereof for  
6 receiving one of these pins. The operator can pull the  
grass basket off reel mower frame 4 by pulling up and for-  
8 wardly on the grass basket to remove the seating grooves  
from the pins.

10 One difficulty with this known seating groove/pin ar-  
rangement is that certain manipulation of walk reel mower 2  
can cause the pins to inadvertently disengage the grooves.  
12 For example, this sometimes happens when the operator lifts  
upwardly on the rear of the reel mower. If the operator  
14 lifts high enough, and if the front of the grass basket is  
loaded with grass clippings, the pins can be forced out of  
16 the grooves and the grass basket will become disengaged.  
This forces the operator to walk around and reconnect the  
18 grass basket to reel mower frame 4.

20 To avoid this problem, the Applicants' disclose herein  
two transversely spaced sockets 174 on reel mower frame 4  
for receiving seating pins 182 on grass basket 172. This  
22 subject matter is most clearly shown in Figs. 17-19.

24 Each socket 174 is attached to the front of reel mower  
frame 4 generally overlying reel cutting unit 18. Each  
socket 174 is shaped as an upwardly facing trough 176 having  
26 spaced side walls 178 connected to each other at the bottom.  
For example, trough 176 could have a channel shape with  
28 vertical side walls and a flat bottom, a V-shape, a U-shape,  
etc. Trough 176 of each socket 174 is open at the front but  
is closed at the rear by a top wall 180. Thus, socket 174  
30 has an upwardly open front portion and an upwardly closed  
rear portion. In addition, trough 176 of each socket 174 is  
32 upwardly inclined as it extends forwardly. See Fig. 19.

34 The grass basket 172 has two rearwardly extending seat-  
ing pins 182 each having a downwardly inclined distal leg  
36

184. When grass basket 172 is flat and level, the angle of inclination of distal leg 184 matches the angle of inclination of socket 174 allowing distal leg 184 to be inserted into socket 174 with leg 184 then being received in socket 174. Each leg 184 fits down into one socket 174 with leg 184 being long enough to fit down into the upwardly closed rear portion of socket 174 beneath top wall 180. However, the front portion of each socket 174 is open at the top and is not similarly constricted by a top wall 180.

When the operator lifts up on the rear of walk reel mower 2, the front of walk reel mower 2 pivots downwardly about traction drum 12 so that sockets 174 begin pivoting downwardly as well. This downward pivoting motion of sockets 174 effectively causes distal legs 184 of pins 182 to pivot upwardly relative to sockets 174, i.e. distal legs 184 will actually pivot upwardly at least partially through the upwardly open front portion of sockets 174. However, since the front portion of sockets 174 is upwardly open and is not enclosed by a top wall, there is no camming force exerted on distal legs 184 by sockets 174 that is sufficient to cam pins 182 out of sockets 174. This avoids inadvertently disengaging grass basket 172 from reel mower frame 4. Accordingly, grass basket 172 will more easily stay seated on reel mower frame 4 with the socket 174/seating pin 182 configuration shown herein than with prior art configurations, even when grass basket 172 is loaded with grass clippings.

#### The Bedknife Mounting

Referring now to Fig. 20, bedknife 24 is typically mounted to the bottom of a triangular bedbar 186 that is itself attached to pivotal support arms 188 at either side of reel cutting unit 18. Support arms 188 pivot about a pivot axis identified as 190. Bedknife adjusters 32 work, in a known manner, by pivoting support arms 188 about pivot axis 190 in the direction of arrows C in Fig. 20.

2 As cutting reel 22 wears, the outside diameter of reel  
22 shrinks and the distance between bedknife 24 and the out-  
4 side diameter of reel 22 grows. When this distance becomes  
too large, the quality of cut is adversely affected. Thus,  
6 it is periodically necessary to rotate bedknife 24 in a  
direction (i.e. a counter-clockwise direction in Fig. 20)  
8 which moves bedknife 24 upwardly towards reel 22 to com-  
pensate for wear on reel 22. Again, this is the basic pur-  
pose of bedknife adjusters 32 and the use of such adjusters  
10 for this type of adjustment is well known in the art.

12 In prior art reel mowers of this type having a pivotal  
bedknife which pivots towards the cutting reel to compensate  
or adjust for reel wear, the bedbar/bedknife combination  
14 would typically pivot about a pivot axis located generally  
at the rear of bedbar 186. This prior art pivot axis is  
16 shown in Fig. 20 as 192. The Applicants have discovered  
that the placement of prior art pivot axis 192 and the geom-  
18 etry of bedbar 186 relative to reel 22 causes the front edge  
of bedknife 24 to also move rearwardly relative to reel 22  
20 as it moves upwardly. Thus, in prior art reel mowers, as  
the bedknife was progressively pivoted up to compensate for  
22 wear in the cutting reel, the line of contact between the  
bedknife and the cutting reel would progressively shift  
24 rearwardly. As this happens, the Applicants further dis-  
covered that the cutting reel would become more aggressive  
26 in its cutting action and the quality of the cut would  
change.

28 In reel mowers of this type, particularly those used  
for cutting greens on golf courses to very low height of  
30 cuts, it is important that the quality of cut remain con-  
sistent and not change over time. As just noted above, the  
32 quality of cut does change in prior art mowers when the bed-  
knife is pivoted up towards the cutting reel to compensate  
34 for wear.

36 This invention relates to a new location 190 for the  
pivot axis for the bedbar 186/bedknife 24 combination that

is raised and slightly to the rear of the usual location 192 for this pivot axis. This new location has been selected, in conjunction with the geometry of the bedbar 186/bedknife 24 combination in relation to cutting reel 22, so that the rearward shifting of the line of contact between bedknife 24 and reel 22 does NOT occur. In other words, in a reel mower according to this invention, as bedknife 24 pivots about pivot axis 190, the new location 190 for the pivot axis of bedknife 24 ensures that the front edge of bedknife 24 now stays in approximately the same longitudinal location (within about 0.005 inches) relative to cutting reel 22 as the front edge of bedknife 24 rises. This ensures that the quality of cut remains much more consistent even as bedknife 24 is adjusted to compensate for reel wear.

Bedknife 24 has been shown as a separate component on the bottom of bedbar 186 to allow ease of removal of bedknife 24 for sharpening or replacement. However, bedbar 186 and bedknife 24 could be integrally formed with one another or bedknife 24 could be supported in some other fashion for pivoting motion on reel cutting unit 18. The pivotal bedknife mounting disclosed herein could also be used on reel mowers carried on or formed as part of riding mowers.

#### The Back Plate of the Reel Cutting Unit

Referring now to Fig. 21, an improved back plate for a reel cutting unit is shown generally as 200. The back plate has an upper portion 202 and a lower lip 204 protruding forwardly and downwardly from upper portion 202. Upper portion 202 has a closed, tubular cross-sectional configuration in the form of a hollow beam to provide strength. Lower lip 204 is solid, rather than being hollow, and is relatively thin compared to the thickness of upper portion 202.

Preferably, back plate 200 can be extruded in one piece out of aluminum. Thus, back plate 200 is light, but yet

strong because of the hollow beam configuration of upper  
2 portion 202. Back plate 200 can be made sufficiently strong  
so that it alone will provide sufficient strength to unite  
4 side plates 24 without having the usual additional cross-  
members or stringers that normally are secured at each end  
6 to side plates 24 to provide strength. Back plate 200 as  
disclosed herein can be used on reel cutting units for walk  
8 reel mowers or for riding mowers.

Various other modifications of this invention will be  
10 apparent to those skilled in the art. Accordingly, the in-  
vention is to be limited only by the appended claims.